

Work Order ID 103804

103804

Page 1

June-27-13 3:27:53 PM

Item ID: D4610-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Doubler

Start Date: 6/27/13

Start Qty: 3.00

3

Cust Item ID:

Required Date: 6/27/13

Req'd Qty: 3.00

3

Customer:

Reference: re-alodine

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4610	B								

160

Chemical Conversion Coat per QSI005 4.1

0.00

160

HandFinish

Memo

0.00

Hand Finishing

pull from stk
3 x D4610-1 B82203
re-alodine

x3 d 11/10/12

170

QC7-Inspect Chemical Conversion Coat

0.00

170

QC

Memo

0.00

Quality Control

3 d B-6-57

180

Identify as per dwg & Stock Location: 81203

0.00

180

Packaging

Memo

0.00

Packaging

reidentify using new b/n

3x SP 13-6-28

Work Order ID 103804

103804

Page 2

June-27-13 3:27:53 PM

Item ID: D4610-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Doubler
 Start Date: 6/27/13 Start Qty: 3.00 *3* Cust Item ID:
 Required Date: 6/27/13 Req'd Qty: 3.00 *3* Customer:
 Reference: re-alodine

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									

MLJ 13-06-28

11 0306.28

- Picklist Print

June-27-13 3:27:53 PM

Page 1

Work Order ID: 103804

Parent Item: D4610-1

Parent Item Name: Doubler

Start Date: 6/27/13

Required Date: 6/27/13

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A NEW ISSUE 12-03-22 JLM VERIFIED BY:EC
rev.B DD verf:EC

IPP REV:B 12.04.20 as per dwg

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4610-1 Doubler		Manufactured	No				Each	0.0000		3			

82203 h